

# WEYERHAEUSER

# 2014



TIMBERLANDS



WOOD PRODUCTS



CELLULOSE FIBERS

## FACT BOOK

MAKING PROGRESS ON OUR JOURNEY TO TRULY GREAT



# TIMBERLANDS

## OUR TIMBERLANDS SEGMENT:

- grows and harvests trees to be converted into lumber, other wood and building products and pulp and paper;
- exports logs to other countries where they are made into products;
- plants seedlings to reforest harvested areas using the most effective regeneration method for the site and species (in parts of Canada natural regeneration is employed);
- monitors and cares for the planted trees as they grow to maturity; and
- strives to sustain and maximize the timber supply from our timberlands while keeping the health of our environment a key priority.

## PRODUCTS

PRODUCTS	HOW THEY'RE USED
Logs	Logs are made into lumber, other wood and building products and pulp and paper products.
Timberlands	Timberland tracts are sold or exchanged to improve our timberland portfolio.
Timber	Standing timber is sold to third parties.
Minerals, oil and gas	Minerals, oil and gas are sold into construction and energy markets.
Other products	Other products includes seed and seedlings, recreational leases, as well as plywood produced by our international operations in Uruguay.

## REGIONAL STANDING TIMBER INVENTORY INFORMATION

### United States

GEOGRAPHIC AREA	TOTAL INVENTORY AT DECEMBER 31, 2014 <sup>(1)</sup>
	MILLIONS OF CUBIC METERS
<b>West:</b>	
Douglas fir/Cedar	153
Whitewood	31
Other conifer	1
Hardwood	11
<b>South:</b>	
Southern yellow pine	110
Hardwood	29
<b>Total U.S.</b>	<b>335</b>

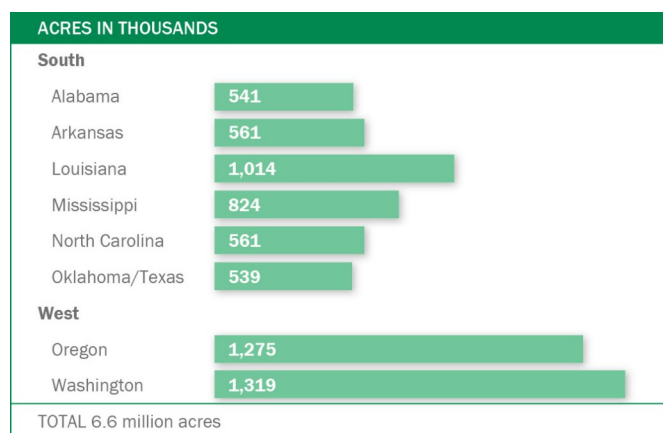
(1) Inventory includes all conservation and set aside areas.

### International

GEOGRAPHIC AREA	TOTAL INVENTORY AT DECEMBER 31, 2014
	MILLIONS OF CUBIC METERS
<b>Uruguay:</b>	
Pine	7
Eucalyptus	3
<b>Total Uruguay</b>	<b>10</b>

## PORTFOLIO OF TIMBERLANDS ASSETS

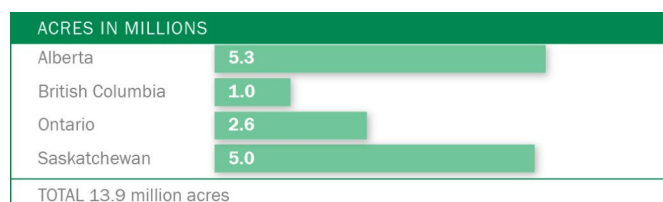
### U.S. Owned and Leased Timberlands



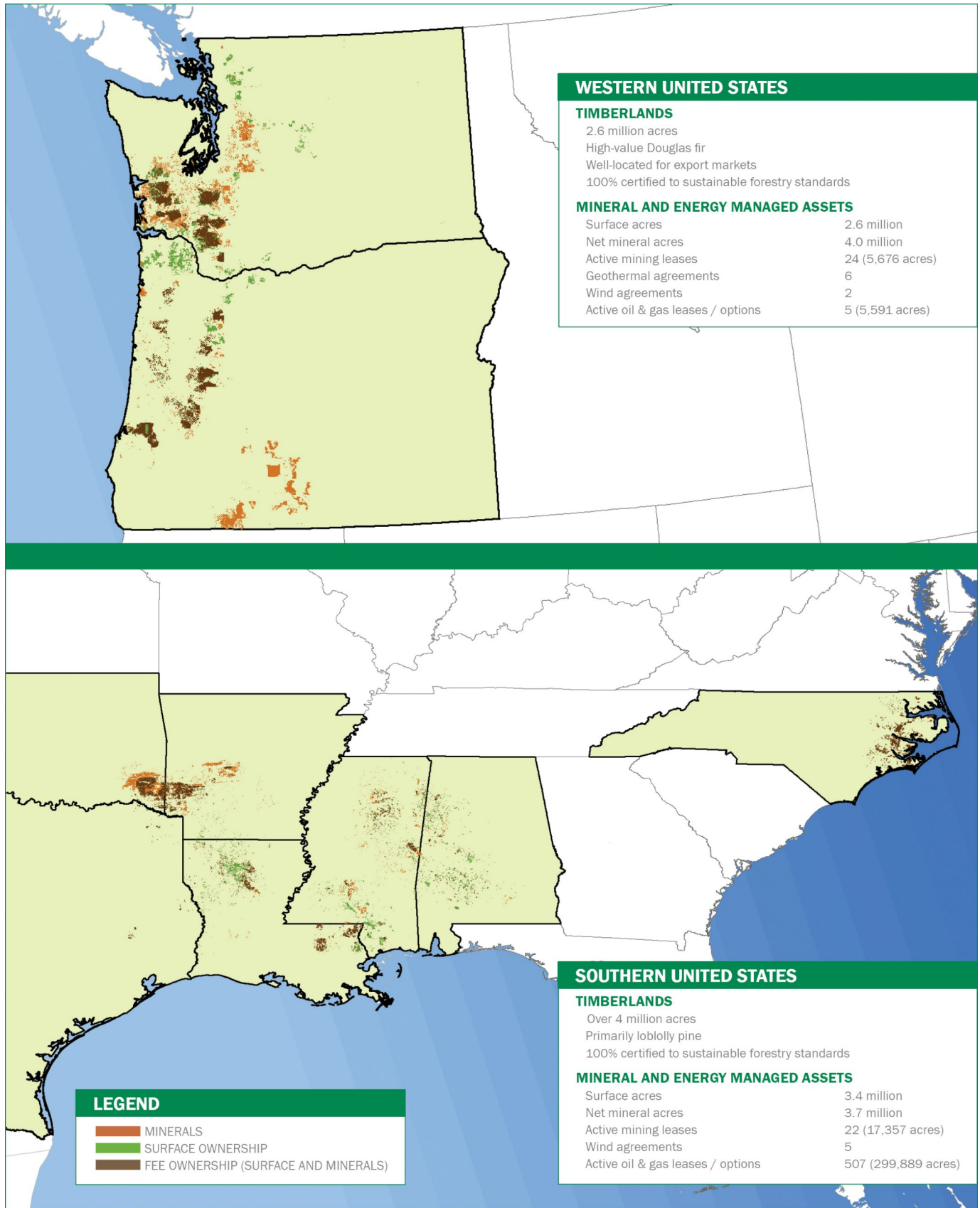
### International Owned and Leased Timberlands



### Canadian Licensed Timberlands



# MAP OF TIMBERLANDS, MINERAL AND ENERGY MANAGED ASSETS AS OF THE END OF 2014



# WOOD PRODUCTS

## OUR WOOD PRODUCTS SEGMENT:

- provides a family of high-quality softwood lumber, engineered wood products, structural panels and other specialty products to the residential, multi-family, industrial, light commercial and repair and remodel markets;
- distributes our products as well as complementary building products that we purchase from other manufacturers; and
- exports our softwood lumber, oriented strand board (OSB) and engineered wood products primarily to Asia.

## PRODUCTS

PRODUCTS	HOW THEY'RE USED
Structural lumber	Structural framing for new residential, repair and remodel, treated applications, industrial and commercial structures
Engineered wood products • Solid section • I-joists	Floor and roof joists, and headers and beams for residential, multi-family and commercial structures
Structural panels • OSB • Softwood plywood	Structural sheathing, subflooring and stair tread for residential, multi-family and commercial structures
Other products	Complementary building products such as cedar, decking, siding, insulation and rebar sold in our distribution facilities

## MILL LOCATIONS AND CAPACITIES

### Structural Lumber (SL)

Total Capacity:	4.7 billion board feet
Total Facilities:	18

#### Western United States (SL)

BOARD FEET IN MILLIONS	
Cottage Grove, OR	425
Longview, WA	450
Raymond, WA	215
Santiam, OR	350
Total capacity: 1.4 billion board feet	
Total facilities: 4	

#### Southern United States (SL)

BOARD FEET IN MILLIONS	
Bruce, MS	235
Dierks, AR	310
Dodson, LA	205
Greenville, NC	260
Holden, LA	170
Idabel, OK	220
McComb, MS	245
Millport, AL	110
New Bern, NC	120
Philadelphia, MS	225
Plymouth, NC	260
Total capacity: 2.4 billion board feet.	
Total facilities: 11	

#### Canada (SL)

BOARD FEET IN MILLIONS	
Drayton Valley, AB	260
Grande Prairie, AB	330
Princeton, BC	300
Total capacity: 0.9 billion board feet	
Total facilities: 3	

### Engineered Wood Products

CUBIC FEET IN MILLIONS	
Buckhannon, WV <sup>(2)</sup>	7
Eugene, OR <sup>(1)</sup>	7
Evergreen, AL <sup>(1)</sup>	6
Kenora, ON <sup>(2)</sup>	11
Natchitoches, LA <sup>(1)</sup>	8
Vancouver, BC <sup>(2)</sup>	4
Total capacity: 43 million cubic feet (if press capacity is utilized for solid section)	
Total facilities: 6	
<sup>(1)</sup> Eugene, OR, Evergreen, AL and Natchitoches, LA produce solid section and engineered I-Joists to meet market demand. 2014 production of I-Joists was 182 million lineal feet.	
<sup>(2)</sup> Buckhannon, WV, Kenora, ON and Vancouver, BC only produce solid section.	

### Panels

#### Oriented Strand Board

SQUARE FEET 3/8" IN MILLIONS	
Arcadia, LA	425
Edson, AB	445
Elkin, NC	430
Grayling, MI	540
Hudson Bay, SK	555
Sutton, WV	640
Total capacity: 3.0 billion square feet	
Total facilities: 6	

#### Plywood

SQUARE FEET 3/8" IN MILLIONS	
Emerson, AR	210
Zwolle, LA	250
Total capacity: 460 million square feet	
Total facilities: 2	



# CELLULOSE FIBERS

## OUR CELLULOSE FIBERS SEGMENT:

- provides cellulose fibers for absorbent products in markets around the world;
- works closely with our customers to develop unique or specialized applications;
- manufactures liquid packaging board used primarily for the production of containers for liquid products; and
- is largely energy self sufficient, with over 80 percent of its energy derived from black liquor produced at the mills and biomass.

## PRODUCTS

PRODUCTS	HOW THEY'RE USED
Pulp <ul style="list-style-type: none"> <li>• Fluff pulp (Southern softwood kraft fiber)</li> <li>• Softwood papergrade pulp</li> <li>• Specialty chemical cellulose pulp</li> </ul>	<ul style="list-style-type: none"> <li>• Used in sanitary disposable products that require bulk, softness and absorbency</li> <li>• Used in products that include printing and writing papers and tissue</li> <li>• Used in textiles, absorbent products, specialty packaging, specialty applications and proprietary high-bulking fibers</li> </ul>
Liquid packaging board	Converted into containers to hold liquids such as milk, juice and tea
Other products <ul style="list-style-type: none"> <li>• Slush pulp</li> <li>• Wet lap pulp</li> </ul>	Used in the manufacture of paper products

## PULP MILL LOCATIONS AND CAPACITIES

METRIC TONS IN THOUSANDS	
Columbus, MS	465
Flint River, GA	365
Grande Prairie, AB	390
New Bern, NC	320
Port Wentworth, GA	330
Total capacity: 1.9 million metric tons	
Total facilities: 5	

## LIQUID PACKAGING BOARD CAPACITY

TONS IN THOUSANDS	
Longview, WA	350

We also have two pulp converting facilities in Columbus, Mississippi and Poland.

FOR MORE INFORMATION, VISIT: <http://investor.weyerhaeuser.com/>

